

FIG. 1



LAMINATION FINISHING SEQUENCE

100

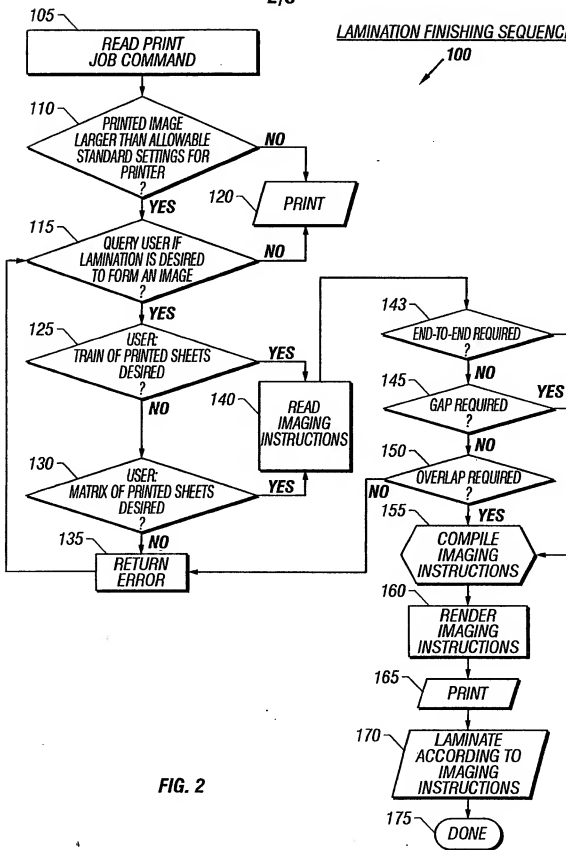


FIG. 2



3/3

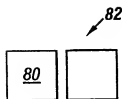


FIG. 3A

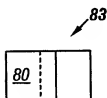


FIG. 3B

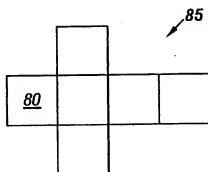
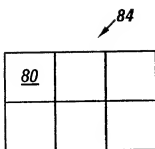


FIG. 3C

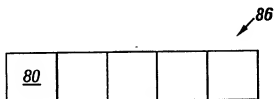


FIG. 3D